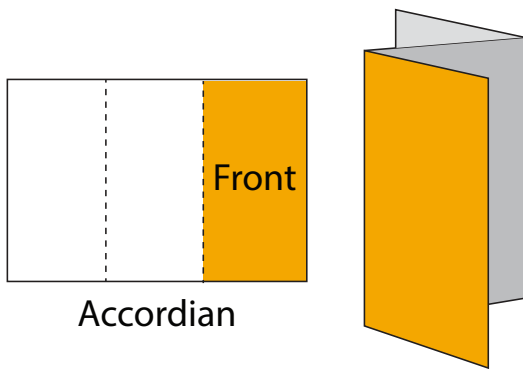# HOW TO ACHIEVE PERFECT FOLDS

Each folding style has slightly different characteristics which will dictate specific differences in the horizontal dimension of each panel. Typically the front and back panels are the same width. Depending upon the stock chosen, the remaining panels may then be reduced to accommodate the folds, usually by at least either .0625" (1/16") or .125" (1/8").
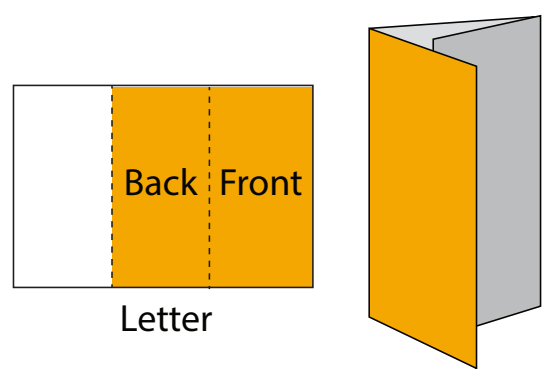
COMMON FOLDS & PANEL SIZES

Accordian

Typical Accordian Fold Panel Measurements

11" x 8.5" (3 panels):
3.666" - 3.666" - 3.666"

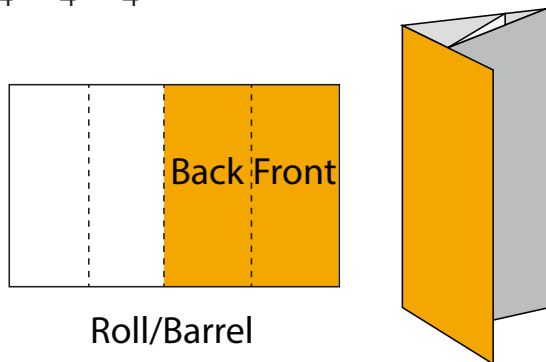**12" x 9" (3 panels):**
4" - 4" - 4"

Letter

Typical Letter Fold Panel Measurements

11" x 8.5" (3 panels):
3.625" - 3.6875" - 3.6875"

12" x 9" (3 panels):
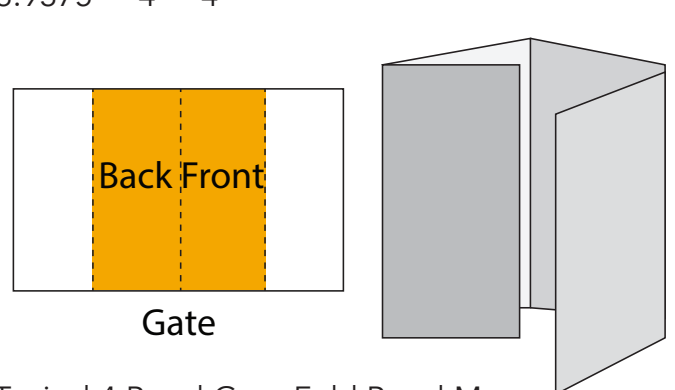3.9375" - 4" - 4"

Roll/Barrel

Typical 4 Panel Roll Fold Panel Measurements

14" x 8.5" (4 panels):
3.375" - 3.4375" - 3.5" - 3.5"

16" x 9" (4 panels):
3.875" - 3.9375" - 4" - 4"

Gate

Typical 4 Panel Gate-Fold Panel Measurements

14" x 8.5" (4 panels):
3.4375" - 3.5" - 3.5" - 3.4375"

16" x 9" (4 panels):
3.9375" - 4" - 4" - 3.9375"